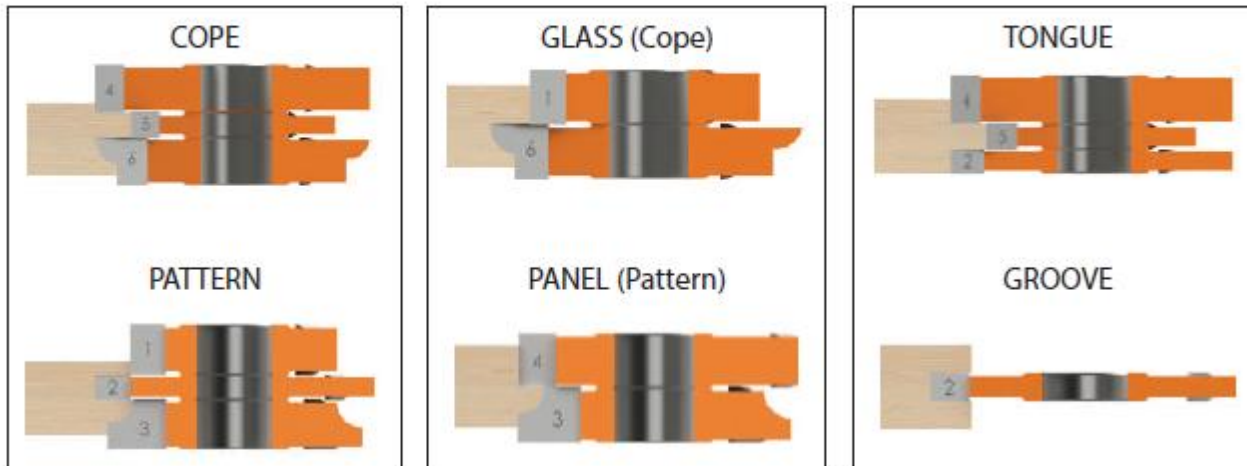


Cope & Pattern Stacking Instructions



Each function of the 6 piece cope & pattern set requires a different cutter configuration. For desired results, use the following guide to set up each operation.

REMEMBER: Always stagger cutters when stacking. Never stack wing to wing.